NOTE:

INSTALLER IS RESPONSIBLE FOR PROPER INSTALLATION AND FOUNDATION BASED ON SITE WIND LOADING AND LOCAL BUILDING CODES. SUBJECT TO LOCAL STRUCTURAL ENGINEERING APPROVAL

NOTE:

TO BE WIRED BY QUALIFIED TECHNICIAN IN ACCORDANCE WITH LOCAL ELECTRICAL CODES.

NOTES:

10°-20° 30°

40°-

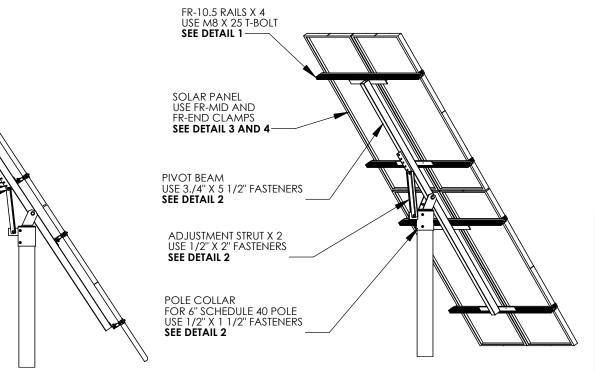
50° 60°-

(3)

REVISIONS REV. DESCRIPTION DATE BY **APPROVED INITIAL RELEASE** 05/24/2017 ΑT

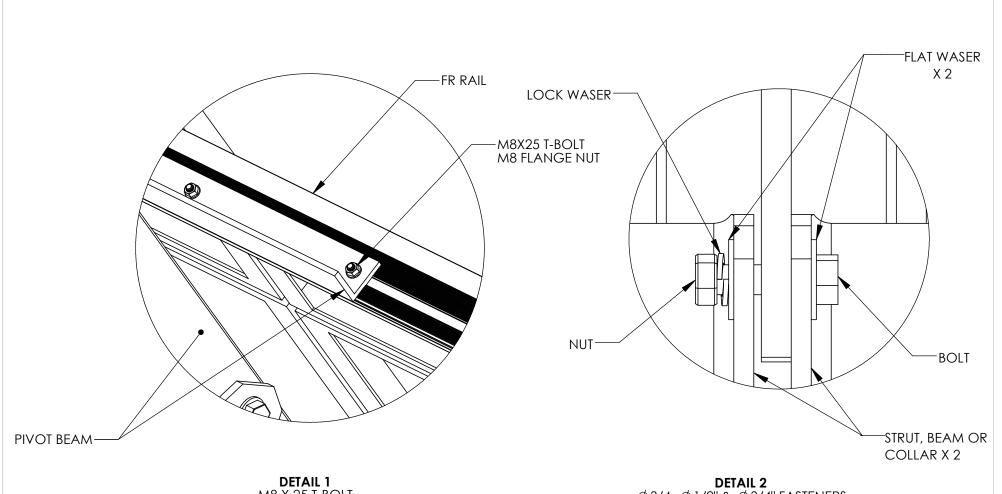
NOTE:

MOUNT FOR 4 X LR4-72 (HBD ONLY) OR LR5-66 LOCATION MUST BE CONFIRMED PRIOR TO QUOTING



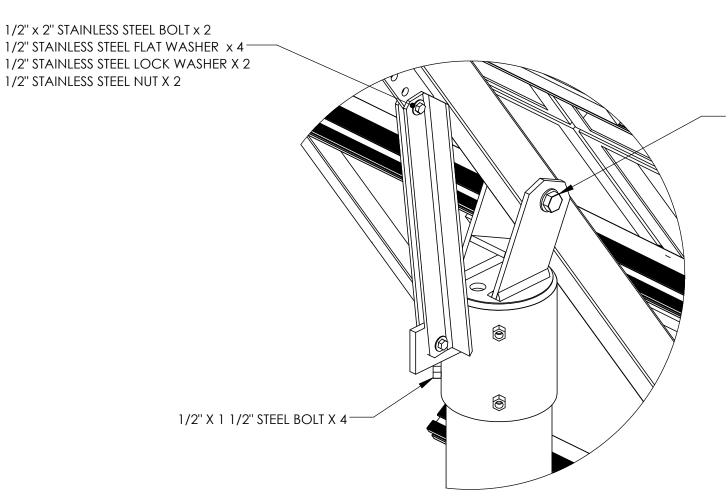


H.E.S. PV			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME	DATE	TITLE: FR-TPM4-UNI ASSEMBLY			
84 MORROW RD. BARRIE, ON L4N 3V8 1-866-258-0110 WWW.HESPV.COM	PROJECT:		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ± 0.06 THREE PLACE DECIMAL ± 0.03	DRAWN	AT	5/24/17	DWG. NO.			
				CHECKED	-	-				REV
			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.			105331			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HOME ENERGY SOLUTIONS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.E.S. PV IS PROHIBITED.		-	MATERIAL:	MFG APPR.			10	333 I		_
	CLONE FROM:	100888	FINISH:	Q.A.			SCALE: NTS	SHEET SIZE: A	SHEET	1 OF 4



DETAIL 1M8 X 25 T-BOLT
FR-10.5 RAIL TO PIVOT BEAM

H.E.S. PV			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME DATE		TITLE: FR-TPM4-UNI ASSEMBLY				
84 MORROW RD.	PROJECT:		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ± 0.06 THREE PLACE DECIMAL ± 0.03	DRAWN	AT	5/24/17	DWG. NO.				
BARRIE, ON L4N 3V8 1-866-258-0110 WWW.HESPV.COM				CHECKED	-	-				REV	
			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.			105331			KEV	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HOME ENERGY SOLUTIONS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.E.S. PV IS PROHIBITED.	USED ON ASS'Y:	-	MATERIAL:	MFG APPR.			I C	JJJJ 1		_	
	CLONE FROM:	100888	FINISH:	Q.A.			SCALE: NTS	SHEET SIZE: A	SHEET	2 OF 4	



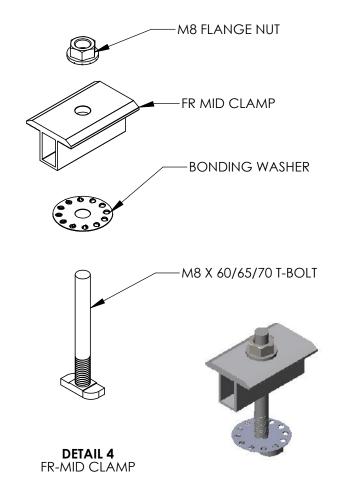
3/4" X S 1/2" STEEL BOLT X 1 3/4" STEEL FALT WASHER X 2 -3/" STEEL LOCK WASHER X 1 3/4" STEEL NUT X 1

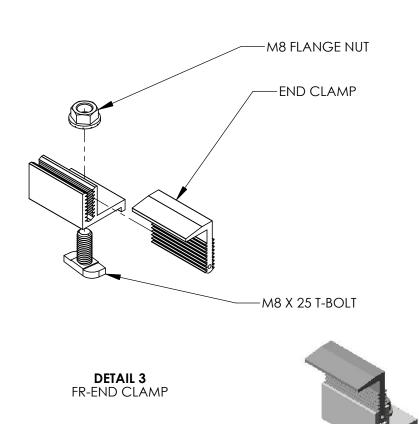
H.E.S. PV			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES			NAME	DATE	TITLE: FR-TPM4-UNI ASSEMBLY				
84 MORROW RD.	PROJECT:		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH± TWO PLACE DECIMAL ± 0.06 THREE PLACE DECIMAL ± 0.03 INTERPRET GEOMETRIC TOLERANCING PER:		DRAWN	AT	5/24/17	DWG. NO.				
BARRIE, ON L4N 3V8 1-866-258-0110 WWW.HESPV.COM					CHECKED	-	-				REV	
					ENG APPR.			105331			KL V	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HOME ENERGY SOLUTIONS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF H.E.S. PV IS PROHIBITED.	USED ON ASS'Y:	-	MATERIAL:		G _{MFG APPR.}				10001		_	
	CLONE FROM: 100888		FINISH: SCALE 1		: 6 _{.A.}			SCALE: NTS	SHEET SIZE: A	SHEET	3 OF 4	

5 4 3

NOTES:

-BONDING WASHER TO BE USED ON EVERY MID CLAMP





H.E.S. PV			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		NAME	DATE	TITLE: FR-TPM4-UNI ASSEMBLY			
84 MORROW RD.	PROJECT:		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ± 0.06 THREE PLACE DECIMAL ± 0.03	DRAWN	AT	5/24/17	DWG. NO.			
BARRIE, ON L4N 3V8 1-866-258-0110 WWW.HESPV.COM				CHECKED	-	-				REV
			INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.			105331			KEV
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	CLONE FROM: 100888		FINISH:	Q.A.			SCALE: NTS SHEET SIZE: A			SHEET 4 OF 4

5 4 3